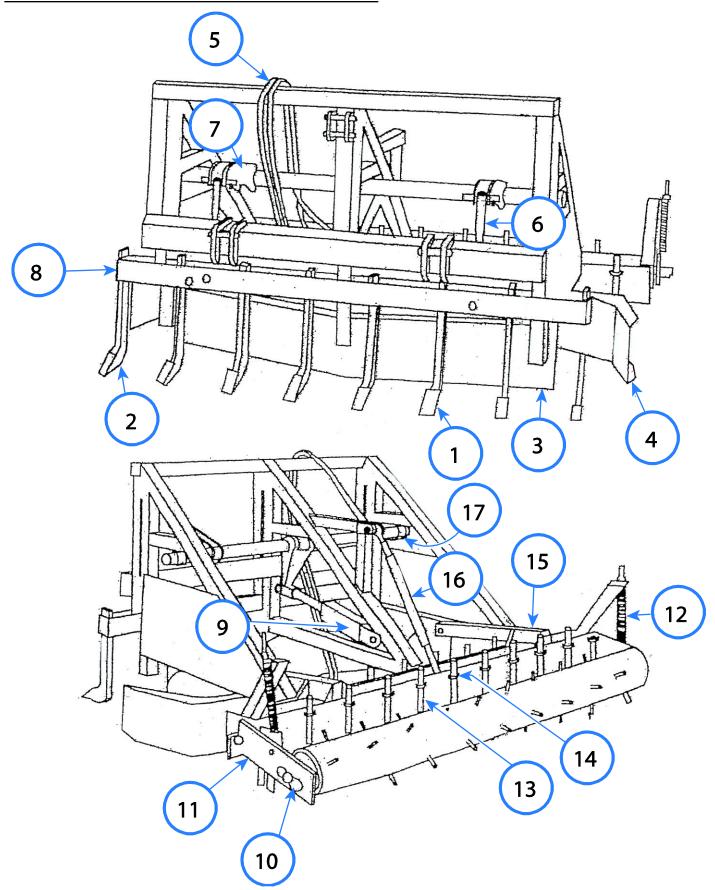


Lucas Metal Works 396281 West 3000 Road Ochelata, OK 74051 918-535-2726/866-689-8904 Lucas Metal Works.com

## THE GROUND HOG PARTS LIST AND OPERATING INSTRUCTIONS





## Please Call For Pricing

**CAUTION:** 

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| PART# | DESCRIPTION:  |
|-------|---|
| 1A    | RIPPER POINT, HARD-SURFACED*  |
| 2     | RIPPER SHANKS   |
|       | RIPPER SHANK W/ RIPPER POINT  |
| 3     | FRONT BLADE   |
| 4     | BACK BLADE  |
| 5     | HYDRAULIC HOSE  |
| 6     | RIPPER SHANK BAR ADJUSTERS  |
| 7     | RIPPER SHANK BAR LEFT ARMS  |
| 8     | RIPPER SHANK BAR  |
| 9     | HYDRAULIC CYLINDER  |
| 10    | BEARINGS, ROLLER, 5', 6', 7' & 8' MACHINE   |
| 10A   | BEARINGS, ROLLER, 9' & 10' MACHINE  |
| 10B   | BEARINGS, ROLLER, 12' MACHINE   |
| 11    | ROLLER CONNECTING PLATE 5', 6', 7', 8'  |
| 11A   | ROLLER CONNECTING PLATE 9'  |
| 11B   | ROLLER CONNECTING PLATE 10', 12'  |
| 12    | ROLLER SPRING ASSEMBLY 5', 6', 7', 8', 9'   |
| 13    | I-BEAM SPIKES   |
| 14    | U-BOLTS   |
| 15    | I-BEAM & ROLLER SUPPORT ARMS  |
| 16    | I-BEAM & ROLLER LIFT ARM  |
| 16A   | I-BEAM & ROLLER RATCHET JACK  |
| 17    | BUSHINGS, SHANK BAR LIFTING SHAFT   |
|       |   |
| NOTE: | FOR PROPER GRADING, ADJUST THE TOP-LINK ON THE TRACTOR TO ALLOW THE BACK BLADE (#4) TO BE 1.5" LOWER THAN THE FRONT BLADE (#3) WHEN THE MACHINE IS SUSPENDED ABOUT 6" ABOVE THE GROUND. |
|       | WHEN WORKING THE ARENA, THE I-BEAM/ROLLER SUPPORT ARMS (#15) SHOULD BE RESTING ON THE BACK BLADE (#4).  |

10, 10A, 10B & 17 SHOULD BE GREASED EVERY 10 HOURS OF USE.

**<u>DO NOT</u>** OPERATE MACHINE WITHOUT RIPPER POINTS ON SHANKS.

\* HARD SURFACING WILL APPROXIMATELY DOUBLE THE RIPPER POINT LIFE.