



Lucas Metal Works  
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 LUCASMETALWORKS.COM

>>>FILL OUT AND RETURN TO JANA@LUCASMETALWORKS.COM

DATE: \_\_\_\_\_  
 NAME: \_\_\_\_\_  
 ADDRESS: \_\_\_\_\_  
 CITY: \_\_\_\_\_ STATE/ZIP: \_\_\_\_\_

SHIP TO:  
 ADDRESS: \_\_\_\_\_  
 CITY: \_\_\_\_\_ STATE/ZIP: \_\_\_\_\_

**PARTS LIST CONTACT LUCAS METAL WORKS FOR CURRENT PRICES**

REF #	DESCRIPTION	QUANTITY	PRICE	TOTAL
1	RIPPER POINT, HS (HARD-SURFACED*)			
2-A	RIPPER SHANKS (ONLY)			
2-B	RIPPER SHANK W/RIPPER POINT			
3	FRONT BLADE			
4	BACK BLADE			
5	HYDRAULIC HOSE "96"			
6	RIPPER SHANK BAR ADJUSTERS			
7	RIPPER SHANK BAR LEFT ARMS			
8	RIPPER SHANK BAR			
9	HYDRAULIC CYLINDER			
10	BEARINGS, ROLLER, 5', 6', 7', 8' MACHINE			
10A	BEARINGS, ROLLER, 9' MACHINE			
10B	BEARINGS, ROLLER, 10', 12' MACHINE			
11	ROLLER CONNECTION PLATE 5', 6', 7', 8'			
11A	ROLLER CONNECTING PLATE 9'			
11B	ROLLER CONNECTING PLATE 10', 12'			
12	ROLLER SPRING ASSEMBLY 5', 6', 7', 8', 9'			
12-A	ROLLER SPRING ASSEMBLY 10', 12'			
13	I-BEAM SPIKES 11"			
13	I-BEAM SPIKES 13"			
14	U-BOLTS			
15	I-BEAM & ROLLER SUPPORT ARMS			
16	I-BEAM & ROLLER LIFT ARM			
16A	I-BEAM & ROLLER RATCHET JACK			
17	BUSHINGS, SHANK BAR LIFTING SHAFT			
18	3-POINT CONNECTION PLATE			
19	TOP-LINK CONNECTION PLATE			

**NOTE:** FOR PROPER GRADING, ADJUST THE TOP-LINK ON THE TRACTOR TO ALLOW THE BACK BLADE (#4) TO BE 1.5" LOWER THAN THE FRONT BLADE (#3) WHEN THE MACHINE IS SUSPENDED APPROXIMATELY 6" ABOVE THE GROUND.  
 WHEN WORKING THE ARENA, THE I-BEAM/ROLLER SUPPORT ARMS (#15) SHOULD BE RESTING ON THE BACK BLADE (#4).  
 PARTS 10, 10A, 10B & 17 SHOULD BE GREASED EVERY 10 HOURS OF USE.

**CAUTION:** DO NOT OPERATE MACHINE WITHOUT RIPPER POINTS ON SHANKS.

SUBTOTAL:	
TAX (TBD):	
UPS/FREIGHT (TBD):	
TOTAL:	

\* HARD SURFACING ON RIPPER POINTS "APPROXIMATELY" DOUBLES THE RIPPER POINT LIFE.

**PRICES SUBJECT TO CHANGE WITHOUT NOTICE**

Effective Mar 2022

>>>FILL OUT QUANTITIES & EMAIL TO: JANA@LUCASMETALWORKS.COM